EP30/50 eyelet press

Operating instructions and safety information

Compact eyelet press for punching holes and setting eyelets in paper, cardboard and plastic. The device punches a 5-mm hole and then sets the eyelet. The top and side stops ensure consistent hole positioning. Item number 10047.



Key - notices and symbols

CAUTION	Possible risk of injury.
NOTICE	Possible damage to property.
NOTE / TIP	Helpful information on use.

Read these instructions before first use. Keep them and pass them on with the eyelet press.

1 Technical data

Feature	Details
Description	EP30/50 eyelet press - punching and eyelet setting in one device
Item number / manufacturer number	10047 / EP30
Hole diameter	5 mm
Punching capacity	Up to 20 A4 sheets, 80 g/m²
Eyelet-setting capacity	Up to 50 A4 sheets, 80 g/m² (depending on the length of the eyelet used)
Top stop (distance from the top paper edge)	Adjustable from approx. 0.5 to 1.0 cm
Side stop	Adjustable
Suitable materials	Paper, cardboard and plastic
Dimensions (H × W × D)	Approx. 14.6 × 6.0 × 13.4 cm
Supplied items	1× EP30/50 eyelet press 200× MEP30 eyelets, 3.2 mm, brass-plated (for 2-10 sheets)
Manufacturer / importer	oesen-de.de | We have the solution!
Country of origin	China

Punching capacity and eyelet-setting capacity are different: up to 20 sheets can be punched in one operation, while documents of up to 50 sheets can be bound with an eyelet.

2 Eyelets

Supplied eyelets

Feature	Details
Type	MEP30 3.2 mm, brass-plated, star-splitting
Head width	8.0 mm
Internal diameter	4.1 mm
Length	3.2 mm
Suitable for	2-10 A4 sheets, 80 g/m²
Quantity supplied	200 pieces

Compatible eyelets

Length	Number of sheets (80 g/m²)	MEP30 brass-plated - item no. 250 / 1,000 pieces	NEP30 nickel-plated - item no. 200 / 1,000 pieces
3.2 mm	2-10 sheets	10057 / 10298	10058 / 10302
4.2 mm	10-20 sheets	10055 / 10299	10059 / 10303
5.2 mm	20-30 sheets	10056 / 10301	10060 / 10326

Available from oesen-de.de. Sheet counts are a guide for paper of 80 g/m².

NOTE - choose the right eyelet length

The eyelet length depends on the thickness of the document. Select the eyelet according to the sheet count in the table. Documents of up to 50 sheets require eyelets 7 mm long - please contact oesen-de.de about these.

3 Safety information

CAUTION - risk of crushing, punctures and cuts

Keep hands and fingers away from the working area of the punching tool, punch and pressing mechanism during punching and eyelet setting. Hold the material only at the edge. Do not operate the lever while inserting eyelets, adjusting stops or cleaning the device.

CAUTION - control the lever

After punching and pressing, return the lever in a controlled manner and do not let it spring up. Keep other people clear of the lever’s sweep.

CAUTION - stable positioning

Operate the device only on a stable, level, non-slip surface.

NOTICE - observe the capacity

Punch no more than 20 sheets (80 g/m²) in one operation and use only eyelets whose length matches the document thickness. Stacks that are too thick or incorrect eyelets will damage the device, eyelet and material. Do not use extra force if the device jams.

NOTICE - damaged devices

Do not use the device if it is damaged or parts are loose. Do not make unauthorised modifications or extend the lever. In the event of a malfunction, contact oesen-de.de.

Children and unauthorised persons: Keep the device out of children’s hands; it is not a toy. Eyelets are small parts - keep the device and eyelets out of reach of children and unauthorised persons.

Passing on the device: Keep this safety information and pass it on with the device.

4 Operation - preparation and punching

Before you start



Fig. 2 · Punch above, eyelet holder below

Place the eyelet press on a stable, level surface and check it for visible damage. The punch is at the top, with the eyelet holder below it. Place the eyelet on the holder with its head facing down. When the lever is pressed down, the punch presses the eyelet from above, joining the sheets.

1 **Adjust the distance.**

Use the top stop to set the distance between the hole and the top paper edge - adjustable from approx. 0.5 to 1.0 cm. Also set the lateral position using the side stop. This ensures consistent hole positioning across several documents.



F1

2 **Punch the hole.**

Place the material flush against the top and side stops. Press the lever down evenly. The integrated punch lets you punch up to 20 sheets of paper (80 g/m² standard copier paper) in one operation.



F2

i **NOTE - documents with more than 20 sheets**

Punch thicker documents in several batches without changing the stop settings. This ensures that the holes line up exactly.

4 Operation - setting and checking the eyelet

3

Insert the eyelet.

Place the eyelet straight onto the eyelet holder with its head facing down (see Fig. 2). Then place the punched material over it so that the eyelet barrel passes through the hole and the material lies flat. Hold the material only at the edge.



F3

4

Press the eyelet. Done.

Press the lever down with even pressure. The eyelet is crimped, permanently joining the sheets. Then return the lever in a controlled manner.



F4

Check the result

Remove the document. Check that the eyelet is secure, sits neatly on both sides and that the material is not torn.

TIP - make a test first

Check the stop settings, eyelet and result on a test piece first.

5-8 Care, service and information

5 Care and storage

Keep the punching tool, punch, eyelet holder and stops clean and dry. Remove punching waste regularly and only when the lever is at rest. Clean the device with a dry, soft cloth. Store it in a dry place out of reach of unauthorised persons.

6 Disposal

Dispose of the device at a recycling centre or through municipal metal collection; observe local acceptance conditions. Separate the packaging by material and dispose of it through paper or packaging collection.

7 Manufacturer, importer and responsible person (GPSR)

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Item no. 10047 · Manufacturer number EP30
Country of origin: China

8 Warranty and liability

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Created, edited and designed by oesen-de.de. Version: October 2026.