Setting tool for Double eyelets

Ø 8 / 10 / 12 / 15 mm · Operating instructions and safety information

Two-piece hand tool for setting Double eyelets (eyelet with washer) using a hammer. The lower part (ring) supports the eyelet; the upper part (setting punch) forms the eyelet barrel over the washer. Suitable for tarpaulins, banners, leather, textiles and technical fabrics. Item numbers 10373 (Ø 8 mm), 10374 (Ø 10 mm), 10375 (Ø 12 mm) and 10376 (Ø 15 mm).



Fig. 1 · left: upper part (setting punch), right: lower part (ring)

Legend - information and symbols

CAUTION	Possible risk of injury.
NOTICE	Possible damage to property.
NOTE / TIP	Helpful information on use.

Read these instructions before first use. Keep them and pass them on with the tool if you give it to someone else.

1 Technical data

Feature	Specification
Description	Setting tool for Double eyelets (eyelet with washer)
Design	2-piece - upper part (setting punch) and lower part (ring)
Material	Hardened tool steel
Use	Setting Double eyelets with washers using a hammer
Suitable materials	Tarpaulins, banners, leather, textiles and technical fabrics
Items supplied	1× upper part (setting punch) and 1× lower part (ring) in the size ordered. Eyelets, hole punch, hammer and punching pad are not included.
Manufacturer	M. Paffrath oHG, Remscheid
Country of origin	Germany
Distributor	oesen-de.de | We have the solution!

Sizes

Size	Item no.	Manufacturer number
Ø 8 mm	10373	1550001
Ø 10 mm	10374	1550020
Ø 12 mm	10375	1550040
Ø 15 mm	10376	1550070

The tool, eyelet and washer must always be the same size.

2 Suitable eyelets and accessories

Available separately from oesen-de.de

Item	Item no.	Sizes
Double eyelets BB with washers, nickel-plated, 100 pieces	10359	8, 10, 12, 15 mm
Double eyelets BB-1012 with washers, rustproof, nickel-plated, 100 pieces	10360	10, 12 mm
Double eyelets DEN0615 with washers, self-piercing, nickel-plated, 100 pieces	10110	8, 10, 12, 15 mm
Double eyelets DEM0615 with washers, self-piercing, brass-plated, 100 pieces	10043	10, 12, 15 mm
Arch punches to DIN 7200 Form A	10120	8, 10, 12, 15 mm
Round hollow punches to DIN 7200 Form B	10119	8, 10, 12, 15 mm

NOTE - use the same size

Use only eyelets and washers of the same size as the tool. An identical nominal diameter alone does not guarantee that the eyelet and tool are compatible - if in doubt, ask oesen-de.de.

NOTE - pre-punching recommended

For a clean result, we recommend punching the hole beforehand with a suitable hole punch - even when using self-piercing eyelets.

3 Safety information

CAUTION - risk of injury from hammer blows

Keep fingers and hands away from the striking area when hammering. Hold the setting punch and hole punch by the sides of their shanks and strike vertically in a controlled manner.

CAUTION - protect your eyes

Wear safety glasses when working with a hammer and striking tools.

CAUTION - check the striking face

Do not use the setting punch or hole punch if the striking face is burred, mushroomed or damaged.

NOTICE - firm support

Work only on a stable, level surface. Always use a suitable punching pad when using a hole punch to prevent damage to the cutting edge and work surface.

NOTICE - matching sizes

Use only eyelets and washers of the same size as the tool. Incorrect combinations damage the tool, eyelet and material.

Children and unauthorised persons: The tool must not be handled by children and is not a toy. Eyelets and washers are small parts - keep the tool and eyelets out of the reach of children and unauthorised persons.

Passing on the tool: Keep this safety information and pass it on together with the tool.

4 Operation - punching and inserting

Before you start

Have ready: the setting tool, eyelets and washers of the same size, a suitable hole punch, a hammer and a punching pad. Work on a stable, level surface and check the tool and striking faces for damage.

1

Punch the hole.

Place the material on the punching pad. Position the correctly sized hole punch vertically at the desired point and punch the hole with a firm hammer blow.



F1

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NOTE - clean hole

Keep the hole punch vertical and strike again several times if necessary until the hole is completely punched out.

2

Insert the eyelet.

Place the lower part (ring) on the firm support. Position the eyelet on the lower part with its barrel pointing upwards and its head underneath. Lower the punched material over the eyelet barrel, then place the washer over the barrel.



F2

4 Operation - setting and checking

3

Set the eyelet.

Position the upper part (setting punch) vertically, with its tip inside the eyelet barrel. Strike the punch firmly and in a controlled manner with the hammer until the barrel is formed evenly over the washer.



F3

4

Finished.

Remove the material. The eyelet is firmly joined to the washer.



F4

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Check the result

Check that the eyelet and washer are secure, the barrel is formed evenly and the material has not torn.

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TIP - make a test setting first

Set the first eyelet in a scrap piece of the intended material.

5-8 Care, service and information

5 Care and storage

Keep the upper and lower parts clean and dry. Remove residue with a dry cloth after use. Store the tool in a dry place out of the reach of unauthorised persons.

6 Disposal

Dispose of the tool at a recycling centre or through municipal metal collection; observe local acceptance conditions. Separate the packaging by material and dispose of it through paper or packaging collection.

7 Manufacturer and distributor (GPSR)

MANUFACTURER

M. Paffrath oHG

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Item no. 10373 / 10374 / 10375 / 10376 · Manufacturer numbers 1550001 / 1550020 / 1550040 / 1550070

Country of origin: Germany

Distributor in Germany: oesen-de.de | We have the solution!, Habichtstrasse 22, 81827 München

8 Statutory warranty and liability notice

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