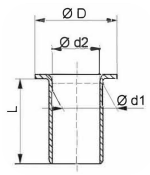
Data sheet

Hang standard eyelets for the paper industry

Overview of standard eyelets made of iron (nickel-plated and brass-plated) and plastic, with dimensions and recommended processing thickness. Manufacturer: **Hang GmbH**.



Dimension drawing

D = Outside flange diameter
d1 = Shank diameter
L = Shank length
d2 = Inside diameter



Metal eyelets - nickel-plated iron / brass-plated iron

Eyelet	Nickel-plated	Brass-plated	Sheets min.-max.*	ØD (mm)	Ød1 (mm)	L (mm)	Ød2 (mm)
2E	✓	–	2–15	4,0	2,5	3,2	1,9
3E	✓	✓	2–15	5,0	3,0	3,5	2,5
4E	✓	✓	2–15	4,9	3,7	2,7	3,0
5E	✓	✓	2–15	5,9	4,1	3,1	3,5
24	✓	✓	2–15	6,6	4,6	2,9	4,0
25	✓	✓	2–20	6,6	4,6	3,8	4,0
26	✓	✓	10–25	7,5	4,7	5,7	4,1
8E	✓	✓	2–15	8,0	6,0	3,0	5,5
8E/4 long	✓	✓	2–20	8,0	6,0	4,0	5,5
8E/5 long	✓	✓	5–25	8,0	6,0	4,6	5,5
9E	✓	✓	2–20	11,0	8,3	3,8	7,6
269	✓	✓	5–30	9,5	5,7	5,2	5,0
270	✓	✓	10–50	9,5	5,8	6,4	5,0
271	✓	✓	10–50	10,0	6,7	7,2	6,0
272	✓	✓	5–30	10,0	6,7	4,7	6,0
273	✓	✓	40–80	10,0	6,9	10,0	6,0
1054	✓	✓	2–15	7,5	4,5	3,4	3,9
1351	✓	✓	2–20	9,8	5,6	4,6	4,9

Plastic eyelets (material pre-punched)

Eyelet	Sheets min.-max.*	ØD (mm)	Ød1 (mm)	L (mm)	Ød2 (mm)
904	5–20	8,5	5,4	4,0	4,5
906	10–30	11,0	7,0	5,0	6,0

* Sheet counts are guidelines based on 80 g/m² paper.

Dimensions and sheet counts as specified by Hang GmbH. Manufacturing-related dimensional variations are possible.

NOTE - Sheet counts are guidelines

Sheet counts are guidelines. Actual processing thickness depends on the material, paper quality and machine settings. Test the eyelet setting before starting the job.

Setting and contact

NOTICE - Check the size

An eyelet press processes only one eyelet size at a time. To change to other eyelets, the feed mechanism, hopper and punch must be replaced.

NOTE - Shared feed mechanism

The following eyelets can be processed using the same feed mechanism:
- Eyelets no. 24 and 25
- Eyelets no. 8E, 8E/4 long and 8E/5 long
- Eyelets no. 269 and 270
- Eyelets no. 272 and 271

TIP - Eyelets and spare parts

Eyelets, eyelet presses and spare parts are available from oesen-de.de. State the eyelet number and machine type when ordering. We are happy to help you choose the right eyelet.

Manufacturer and distributor

MANUFACTURER

Hang GmbH

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73037 Göppingen
Germany

DISTRIBUTOR

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Statutory warranty: See the terms and conditions of oesen-de.de at www.oesen-de.de/agb.

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Technical data based on the manufacturer’s documentation, edited and designed by oesen-de.de. Version: October 2026.