Slot punch & corner rounder R5

Operating instructions and safety information

Combination tool for manually working on cards, ID cards, laminating film, paper and labels. Two functions: punching slots and rounding corners.



Product identification

Item no.

10051

Manufacturer item no.

2-1P

GTIN / EAN

4260606879448

Contents: 1 combination tool

Technical data and material limits

Slot	13 × 3 mm
Corner rounding	R5 = radius 5 mm
Soft PVC	maximum 1.2 mm
Rigid PVC	maximum 0.8 mm
Construction	Metal, manually operated lever
Dimensions stated in the shop	14.5 × 7.5 × 6.2 cm (L × W × H)

The PVC limits are specific to the material; they do not apply generally to other materials or stacks of paper.

NOTE - Punch a sample before each batch

First check the material, position and punching quality on a scrap piece. Laminated workpieces must have cooled completely.

1 Safety information

CAUTION - Risk of crushing and cuts

Keep hands and fingers away from the punch, cutting edge, counter-support and lever joint. Operate the lever only by its handle. Do not reach into the material opening or touch the cutting edges.

CAUTION - Sharp-edged punching waste

Punching waste can cause cuts or fall out. Remove it only when the tool is at rest and pressure on the lever has been released. Use a brush or suitable tweezers; do not reach into the cutting area with your fingers.

CAUTION - Safe workplace

Place the tool on a firm, level, non-slip surface. Insert the workpiece flat and straight. Only one person may operate the tool; other people must keep away from the lever and punching area.

NOTICE - Observe the material limits

Soft PVC: no more than 1.2 mm; rigid PVC: no more than 0.8 mm. Test other suitable materials individually first. Do not punch metal, glass, ceramics or items containing staples.

NOTICE - Do not use force

Stop immediately if resistance is unusually high or the tool jams. Do not extend the lever, strike it with a hammer or apply your body weight to it. Do not use damaged tools or tools with loose parts.

NOTICE - Keep away from children

The tool is not a toy. Keep the tool, punching waste and packaging out of reach of children. Do not leave the tool unattended within reach of children.

Read the instructions before use, keep them and pass them on with the tool. Make adjustments and carry out cleaning only when the tool is at rest.

2 Slot punching and corner rounding

Preparation: Check the tool and cutting area for damage and punching waste. Have suitable material ready. Carry out the two functions one after the other and test them on a sample.

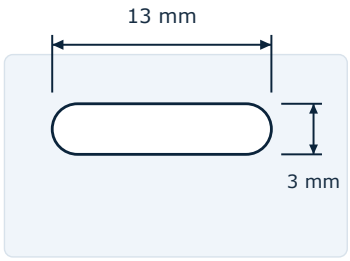
A · Punching a 13 × 3 mm slot

1. Set the position. Mark the centre of the hole. Leave sufficient material between the hole and the edge.

2. Insert the material. Slide it flat into the slot-punch opening. Set the adjustable stop for consistent positions.

3. Punch. Keep fingers out of the punching area. Press the lever down evenly by its handle.

4. Remove. Return the lever to its starting position in a controlled manner. Remove and inspect the workpiece only once the opening is clear.



Slot in a card

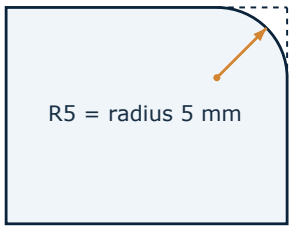
B · Rounding a corner to radius R5

1. Choose the corner. Check whether rounding will cut into the printed design, lettering or an important edge area.

2. Insert the corner. Slide the corner flat into the designated corner opening and align it accurately against the guide.

3. Round the corner. Keep fingers away. Press the lever evenly, then return it in a controlled manner.

4. Check the result. Remove the workpiece. Check that the rounded corner is cut cleanly; work on any other corners individually.



Rounded card corner

NOTE - Protect the printed design and lamination

The diagrams show the punching result, not the position of the openings on the tool. On laminated cards, retain the necessary sealed border. On chip cards, do not damage any electronics or conductive tracks.

3 Care, troubleshooting and contact

Cleaning and storage

Remove punching waste regularly when the tool is at rest. Remove only freely accessible waste, using a brush or tweezers. Clean the housing with a soft, dry cloth. Store in a dry place out of reach of children; hold the base plate when carrying the tool.

Troubleshooting

High resistance / jam

Release pressure on the lever. Do not force the material out. If the jam cannot be cleared safely, take the tool out of use and contact customer service.

Ragged or incomplete cut

Check the material type and thickness, remove accessible waste and test a scrap piece. Stop working if the fault persists or the cutting edge is damaged.

Incorrect hole position / uneven corners

Check the stop and the positioning of the workpiece. Realign using a sample. Do not move the workpiece during punching.

Disposal

Collect sharp-edged punching waste safely and dispose of it according to its material. Separate the packaging. Dispose of the worn-out tool through recyclable waste collection in accordance with local acceptance conditions.

Manufacturer and distributor

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